EMPIRE SERIES™
CONCEALED FASTENED WALL PANELS
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**EMPIRE SERIES™**

**Features**
- 24 ga. standard, 22 ga. optional
- Vertical and Horizontal installation
- Box rib profile offers a unique combination of bold, clean, symmetrical lines
- High-strength clip attachment allows thermal and seismic movement

**Benefits**
- Wide variety of configurations creating unique shadow lines
- A wide variety of profiles offers a greater range of design flexibility
- Complete control of finished aesthetics
- Rain-screen ready

**Testing**
- ASTM E 283, 331 Air & Water Penetration
- ASTM E 1592 Load Testing
- ASTM E 330 Load Testing

**Clip Attachment Detail**

![Clip Attachment Diagram](image)

**Clip Fastener**

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**Box Rib**

- **EM1-1212**
  - 12” Coverage
  - 1”
  - 2-2/3”

- **EM1-1653**
  - 16” Coverage
  - 1”
  - 2-2/3”

- **EM1-126**
  - 12” Coverage
  - 1-1/2”
  - 6”

- **EM1-168**
  - 16” Coverage
  - 1-1/2”
  - 8”

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**16” Coverage**

- **EM15-1266**
  - 12” Coverage
  - 1-1/2”
  - 6”

- **EM15-1275**
  - 12” Coverage
  - 1-1/2”
  - 7”

- **EM15-1284**
  - 12” Coverage
  - 1-1/2”
  - 8”

- **EM15-1293**
  - 12” Coverage
  - 1-1/2”
  - 9”

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**12” Coverage**

- **EM15-1293**
  - 12” Coverage
  - 1-1/2”
  - 9”

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**12” Coverage**

- **EM15-1284**
  - 12” Coverage
  - 1-1/2”
  - 8”

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**Testing**

- ASTM E 283, 331 Air & Water Penetration
- ASTM E 1592 Load Testing
- ASTM E 330 Load Testing

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