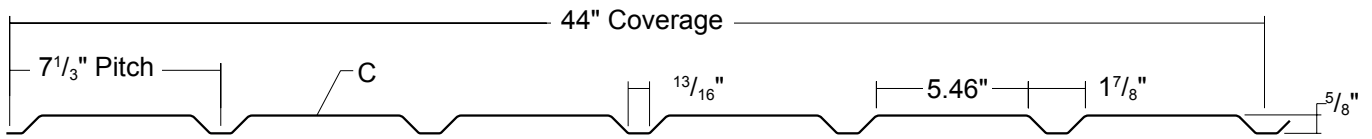


T1 WALL PANEL

Condensed
Technical
Reference



ARCHITECTURAL
COMMERCIAL
INDUSTRIAL
PANEL

EXPOSED
FASTENED

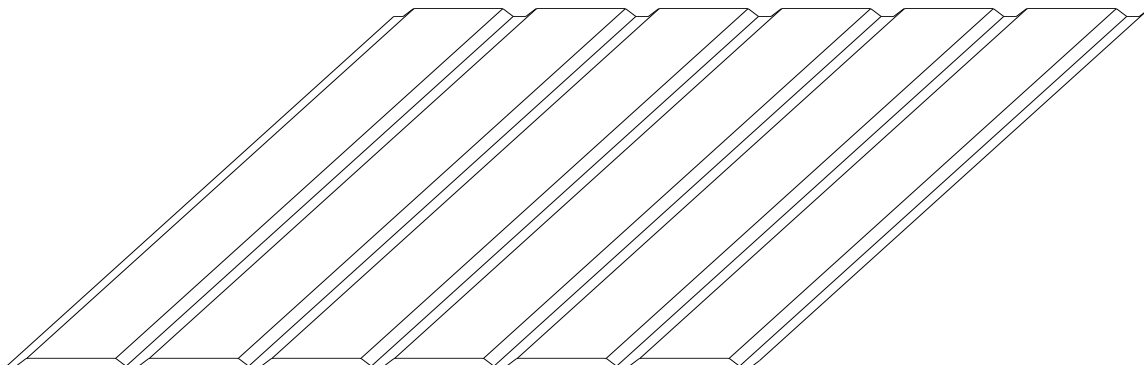
44"
COVERAGE

WALL
PANEL

OPEN FRAMING OR
SOLID SUBSTRATE

PANEL OVERVIEW

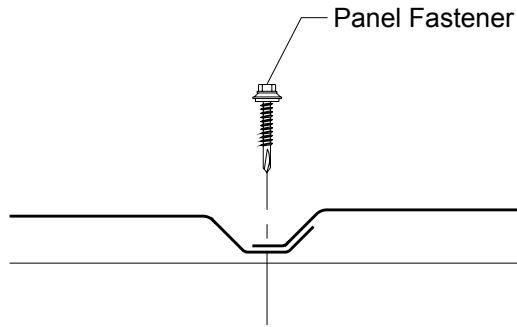
- ▶ Finishes: Standard: PVDF
Optional: Multi-pass Kynar®, Marblique, Plastisol, Polyester and MS Colorfast45®
- ▶ Corrosion Protection: AZ55 per ASTM A 792 for unpainted Galvalume®
AZ50 per ASTM A 792 for painted Galvalume®
G90 per ASTM A 653 for Galvanized
- ▶ Gauges: 24 ga, 22 ga, 20 ga and 18 ga
- ▶ 44" panel coverage, 5/8" rib height
- ▶ Trapezoidal ribs on 7 1/3" centers
- ▶ Panel Length: 5' minimum, 32' maximum
- ▶ Exposed Fastened Panel
- ▶ Optional material availability: Stainless Steel, Copper and Aluminum
- ▶ Custom capabilities include:
 - Perforated panels for wind screens and liner panels



T1 WALL PANEL

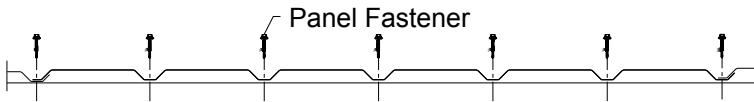
**Condensed
Technical
Reference**

ATTACHMENT DETAIL

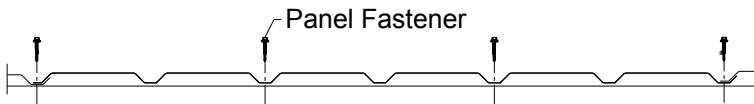


FASTENING PATTERNS

Ends of Panel



Field of Panel



FASTENER INFORMATION

Overdriven fasteners will cause panel distortion.

Panel fasteners should extend 1/2" or more past the inside face of the support material.

Thick panels (ex. 18 ga) or supports (ex. 1/2" steel) may require predrilling of holes for screws.

Panel Fastener:

Attaching to Wood:

#10-14 XL Wood Screw

Attaching to Steel:

#12-14 XL Self Drilling Screw

Trim Fastener:

1/8" x 3/16" Pop Rivet

1/4"-14 x 7/8" XL Stitch Screw

SECTION PROPERTIES

ALLOWABLE UNIFORM LOADS, psf For various fastener spacings

Ga	Width in	Yield ksi	Weight psf	Top in Compression		Bottom in Compression		Inward Load						Outward Load					
				I _{xx} in ⁴ /ft	S _{xx} in ³ /ft	I _{xx} in ⁴ /ft	S _{xx} in ³ /ft	2'	2.5'	3'	4'	5'	6'	2'	2.5'	3'	4'	5'	6'
24	44	50	0.99	0.0093	0.0263	0.0139	0.0281	158	103	72	36	18	11	148	96	67	36	18	11
22	44	50	1.30	0.0136	0.0353	0.0191	0.0371	208	135	95	50	26	15	198	129	90	50	26	15
20	44	33	1.59	0.0191	0.0447	0.0218	0.0464	171	111	78	44	28	17	166	107	75	43	27	17
18	44	33	2.10	0.0273	0.0592	0.0300	0.0603	222	145	101	57	37	23	219	142	99	56	36	23

- Theoretical section properties have been calculated per AISI 2016 'North American Specification for the Design of Cold-Formed Steel Structural Members'. I_{xx} and S_{xx} are effective section properties for deflection and bending.
- Allowable load is calculated in accordance with AISI 2016 specifications considering bending, shear, combined bending and shear and deflection. Allowable load considers the 3 or more equal spans condition. Allowable load does not address web crippling, fasteners, support material or load testing. Panel weight is not considered.
- Deflection consideration is limited by a maximum deflection ratio of L/180 of span.
- Allowable loads do not include a 1/3 stress increase for wind.

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