

**Metal Sales  
Manufacturing Corporation**

This specification data sheet is provided by Metal Sales Manufacturing Corporation as a technical support tool incident to the sale of its Deep Rib Series, Exposed Fastener Series and Industrial Rib Series products. Contact Metal Sales for more information on these and other products.

Telephone: 800.406.7387  
metalsales.us.com

Section 07 42 13 - METAL WALL PANELS

**1. PRODUCT NAMES**

Deep Rib Series: TDR-6, T2630, T2832, Exposed Fastener Series: T6-A, T16-E, Industrial Rib Series: T13, T23, T24, T25 metal wall panels.

**2. MANUFACTURER**

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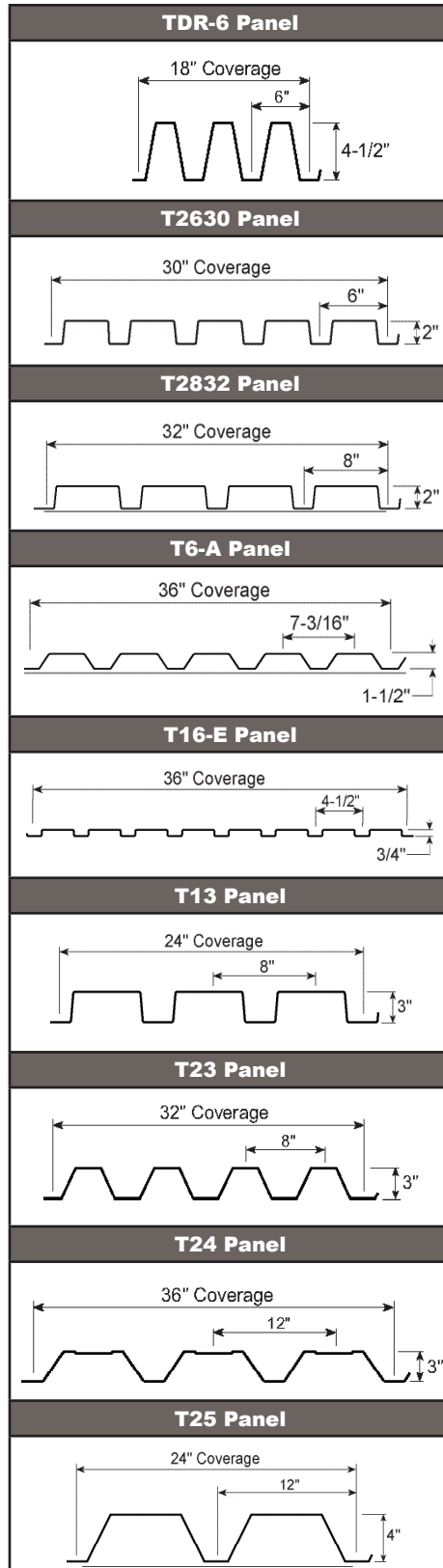
**3. PRODUCT DESCRIPTION**

**Basic Use**

For more than 50 years, Metal Sales has earned a reputation as the premier provider of metal building components and accessories. Metal Sales maintains the industry's largest professional sales and service team, supported by 21 branches located throughout the United States and offers a full line of high quality metal roof and wall panels for agricultural, commercial, architectural, industrial and residential projects of every shape and size for both new construction and retrofit applications. Metal Sales is dedicated to leading the metal building component industry, by setting new standards for operating efficiency, product design, active service management and lasting value.

**Manufacturer Memberships and Affiliations**

CRRC - Cool Roof Rating Council  
MCA - Metal Construction Association  
CSI - Construction Specifications Institute  
NRCA - National Roofing Contractors Association  
ILFI - International Living Future Institute



Formosa 1140, West Hollywood, CA

**4. TECHNICAL DATA**

**Applicable Standards**

- ASTM A 653 – Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.
- ASTM A 792 – Standard Specification for Steel Sheet, 55% Aluminum-Zinc Alloy-Coated by the Hot-Dip Process.
- ASTM A 1011 – Standard Specification for Steel, Sheet and Strip, Hot-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, and Ultra-High Strength.
- ASTM D 2244 – Standard Practice for Calculation of Color Tolerances and Color Differences from Instrumentally Measured Color Coordinates.
- ASTM D 4214 – Standard Test Methods for Evaluating the Degree of Chalking of Exterior Paint Films.
- ASTM E 84 – Standard Test Method for Surface Burning Characteristics of Building Materials.

Underwriters Laboratories (UL):

- UL 263 - Fire Tests of Building Construction and Materials.

**Physical Properties:**

Test reports are available to design professionals upon request.

Note: Industry designation for material thickness is moving away from "gauge" to decimal thickness in inches. Metal Sales recommends use of a minimum thickness requirement of 0.0236-inch (0.60-mm) in-

stead of 24 gauge, 0.0296-inch (0.75-mm) instead of 22 gauge, 0.0356 inch (0.904 mm) instead of 20 gauge and 0.0466 inch (1.184 mm) instead of 18 gauge. For Galvalume, specify AZ50 for painted material or AZ55 for unpainted material. For galvanized, specify G90.

#### Technical Properties for Deep Rib Series, TDR-6, T2832, T2630 Products:

- ▶ Panel Coverage: 18 inches (457.2 mm), 32 inches (812.8 mm) or 30 inches (762 mm).
- ▶ Rib Height: 4-1/2 inches (114.3 mm) or 2 inches (50.8 mm).
- ▶ Material: Aluminum-zinc alloy-coated steel sheet, ASTM A 792, AZ50 or AZ55 coating designation, structural quality, Grade 50, 0.0236 inch (0.60 mm) or 0.0296 inch (75 mm) minimum thickness or Zinc-coated steel sheet, ASTM A 653, G90 coating designation, structural quality, Grade 33, 0.0356 inch (0.904 mm) or 0.0466 inch (1.184 mm) minimum thickness.
- ▶ Attachment: Exposed, direct-fastened panel.
- ▶ Application: Designed for application over open framing or solid substrate.
- ▶ Rib Configuration: Trapezoidal.
- ▶ Perforation: Optional.
- ▶ Surface Finish: PVDF (Kynar 500), Multi-pass Kynar 500, Marblique, Plastisol, or Polyester.
- ▶ Color: Select from manufacturer's standard colors.
- ▶ Fire Resistance Rating: Complies with UL 263 Resistance Ratings.
- ▶ Code and Testing Agency Approvals: ICC Evaluation Report, ESR-4633 applies to T2630.

#### Technical Properties for Exposed Fastened Series T6-A and T16-E Products:

- ▶ Panel Coverage: 36 inches (914.4 mm)
- ▶ Rib Height: 1-1/2 inches (38.1 mm) and 3/4 inch (19.1 mm).
- ▶ Material: Aluminum-zinc alloy-coated steel sheet, ASTM A 792, AZ50 or AZ55 coating designation, structural quality, Grade 50, 0.0236 inch (0.60 mm) or 0.0296 inch (75 mm) minimum thickness or Zinc-coated steel sheet, ASTM A 653, G90 coating designation, structural quality, Grade 33, 0.0356 inch (0.904 mm) or 0.0466 inch (1.184 mm) minimum thickness.
- ▶ Attachment: Exposed, direct-fastened panel.
- ▶ Application: Designed for application over open framing or solid substrate.
- ▶ Rib Configuration: Trapezoidal or Box.
- ▶ Perforation: Optional.
- ▶ Surface Finish: PVDF (Kynar 500), Multi-pass Kynar 500, Marblique, Plastisol or Polyester.
- ▶ Color: Select from manufacturer's standard colors.



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- ▶ Fire Resistance Rating: Complies with UL 263 Fire Resistance Ratings.
- ▶ Code and Testing Agency Approvals: ICC Evaluation Report, ESR-4633 applies to T6-A and T16-E.

#### Technical Properties for Industrial Rib Series T13, T23, T24 and T25 Products:

- ▶ Panel coverage: 24 inches (609.6 mm), 32 inches (812.8 mm) or 36 inches (914.4 mm).
- ▶ Rib Height: 3 inches (76.2 mm) or 4 inches (101.6 mm).
- ▶ Material: Aluminum-zinc alloy-coated steel sheet, ASTM A 792, AZ50 or AZ55 coating designation, structural quality, Grade 50, 0.0236 inch (0.60 mm) or 0.0296 inch (75 mm) minimum thickness or Zinc-coated steel sheet, ASTM A 653, G90 coating designation, structural quality, Grade 33, 0.0356 inch (0.904 mm) or 0.0466 inch (1.184 mm) minimum thickness.
- ▶ Attachment: Exposed, direct-fastened panel.
- ▶ Application: Designed for application over open framing or solid substrate.
- ▶ Rib Configuration: Trapezoidal.
- ▶ Perforation: Optional.
- ▶ Surface Finish: PVDF (Kynar 500), Multi-pass Kynar 500, Marblique, Plastisol or Polyester.
- ▶ Color: Select from manufacturer's standard colors.
- ▶ Fire Resistance Rating: Comply with UL 263 Fire Resistance Ratings.
- ▶ Code and Testing Agency Approvals: ICC Evaluation Report, ESR-4633 applies to T24.

#### Environmental Considerations

Construction metals generally are readily recyclable

at the end of their service life. The raw materials used in manufacture of metal wall panels also come from recycled sources. Pre-consumer and post-consumer recycled content varies. Consult with manufacturer for more information.

#### Fire Performance

Flame-Spread Index: 25 or less (Class A).

#### 5. INSTALLATION

##### Handling and Storage

Handle and store product according to Metal Sales recommendations. Deliver materials in manufacturer's original, unopened, undamaged containers with identification labels intact. Store materials above ground, under waterproof covering, protected from exposure to harmful weather conditions and at temperature and humidity conditions recommended by manufacturer. Provide proper ventilation of metal panel system to prevent condensation build-up between each panel and trim or flashing component. Tilt stack to drain in wet conditions. Remove strippable plastic film before storage under high-heat conditions. Store products in manufacturer's unopened packaging until just prior to installation. Exercise caution in unloading and handling metal panel system to prevent bending, warping, twisting and surface damage.

##### Preparation

Install furring, angles, sub-purlins, and other miscellaneous wall panel support members and anchor according to metal wall panel manufacturer's recommendations. Ensure panel support is in-plane.

Limit in-plane variance to no more than a total of 1/4 inch (6mm) on 10 feet (3.05 m).

#### Thermal Insulation Installation

Install polyethylene vapor retarder if required. Install board insulation if required, in compliance with installation requirements in Division 07 Section "Thermal Insulation" requirements. Install blanket insulation if required, in compliance with installation requirements in Division 07 Section "Thermal Insulation."

#### Metal Wall Panel Installation

Verify that site conditions are acceptable for installation. Do not proceed with installation until unacceptable conditions are corrected. Comply with panel manufacturer's installation instructions including but not limited to special techniques, interface with other work and integration of systems. Attach metal wall panels to supports with proper fasteners, fastener pattern and spacing, as recommended by panel manufacturer. Comply with installation tolerances.

#### Accessory Installation

Install accessories using techniques recommended by manufacturer and which will assure positive anchorage to building and weather tight mounting. Provide for thermal movement. Coordinate installation with flashings and other components. For Flashing and Trim, comply with performance requirements, manufacturer's written installation instructions and the SMACNA "Architectural Sheet Metal Manual." Provide concealed fasteners where possible, and install units to true level. Install work with laps, joints and seams that will be permanently watertight.

#### Field Quality Control

If requested by Owner, provide manufacturer's field service consisting of product use recommendations and periodic site visits for inspection of product installation in accordance with manufacturer's instructions.

#### Precautions, Cleaning and Protection

Touch-up paint is used to cover and protect unexpected scratches on the paint finish that may occur during installation of panel. Touch-up paint will not weather as well or at the same rate as the original system. Test in an area that will not be noticeable. Metallic paint colors are available at an additional charge. Minor differences in color and appearance are normal and to be expected.

To minimize possible differences in appearance, an entire project should be painted at one time, from one batch of paint, using the same application equipment. Additionally, fabricated panels, flat sheet, and flashings should be oriented in the same direction.

After installation, remove temporary coverings and protection of adjacent work areas. Repair or replace any installed products that have been damaged. Clean installed panels in accordance with manufacturer's instructions prior to Owner's acceptance. Remove and lawfully dispose of construction debris from Project site. Protect installed product and finish surfaces from damage during construction.

#### Building Codes

Current data on building code requirements and product compliance may be obtained from Metal Sales technical support specialists. Installation must comply with the requirements of authority having jurisdiction.

#### 6. AVAILABILITY AND COST

##### Availability

Metal Sales products are nationally distributed and supported from 21 convenient locations nationwide, including Alaska. Manufacturer has the ability to ship worldwide. Contact manufacturer for information on local availability.

##### Cost

Budget installed cost information may be obtained from a local Metal Sales distributor or directly from the manufacturer.

#### 7. WARRANTY

Special Exposed Panel Finish Warranty: Manufacturer's standard form PVDF (Fluorocarbon System) Warranty for film integrity, chalk rating and fade rating in which manufacturer agrees to repair or replace panels that show evidence of deterioration within specified warranty period. Deterioration shall include, but is not limited to, color fading of more than 5 Hunter units when tested according to ASTM D 2244, chalking in excess of a No. 8 rating when tested according to ASTM D 4214 or cracking, checking, peeling or failure of paint to adhere to bare metal. Warranty Period for film integrity is 45 years and for chalk and fade rating is 35 years. Metal Sales warranty excludes surface deterioration due to physical damage and exposure to salt air environments.

#### 8. MAINTENANCE

No specific maintenance is required for properly installed Metal Sales wall panel products. Periodic

panel inspection to verify system integrity, drainage functionality and repair of storm damage is advised.

#### 9. TECHNICAL SERVICES

Technical assistance, including more detailed information, product literature, test results, project lists, assistance in preparing project specifications and arrangements for application supervision, is available by contacting Metal Sales.

#### 10. FILING SYSTEMS

Additional product information is available from the manufacturer upon request. Metal Sales product information may be found in McGraw-Hill Sweets, ARCAT.



Town and Country Foods, Bozeman, MT