

LAP ZEE AND SLOPE ZEE PUNCH DIAGRAM – SELLERSBURG, IN

MUST BE 1.25", 1.75", 2.00" FROM WEB DIM. "X" = _____
MUST BE 2.25", 3.00", 4.00" FROM WEB DIM. "Z" = _____
MUST BE 1.25", 1.75", 2.00" FROM WEB DIM. "Q" = _____
MUST BE 2.25", 3.00", 4.00" FROM WEB DIM. "R" = _____
DIM. "A" = _____
DIM. "B" = _____
DIM. "C" = _____
DIM. "D" = _____

PUNCHING LEGEND		
MARK	DESCRIPTION	MINIMUM END DISTANCE
⊙	5/8" ROUND HOLE	1.125"
⊖	5/8" x 3/4" VERT. SLOT	1.125"
⊗	5/8" x 3/4" HOR. SLOT	1.188"
⊙	13/16" ROUND HOLE	1.500"
⊖	13/16" x 1 1/4" VERT. SLOT	1.500"
⊙	11/16" ROUND HOLE	1.250"
⊙	1 1/4" ROUND HOLE	2.250"
⊖	3/16" x 3/4" VERT. SLOT	0.688"

CUSTOMER _____	
BRANCH _____	
PUNCH PATTERN _____	PIECE MARK _____
ORDER # _____	QUANTITY _____
PRODUCT CODE _____	LENGTH _____

WEB SIZE
☐ 4"
☐ 6"
☐ 8"
☐ 9"
☐ 10"
☐ 12"
☐ _____ CUSTOM

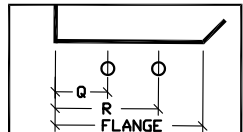
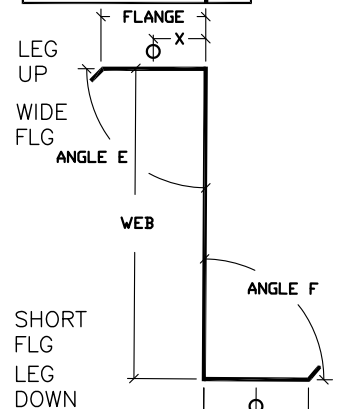
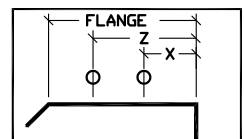
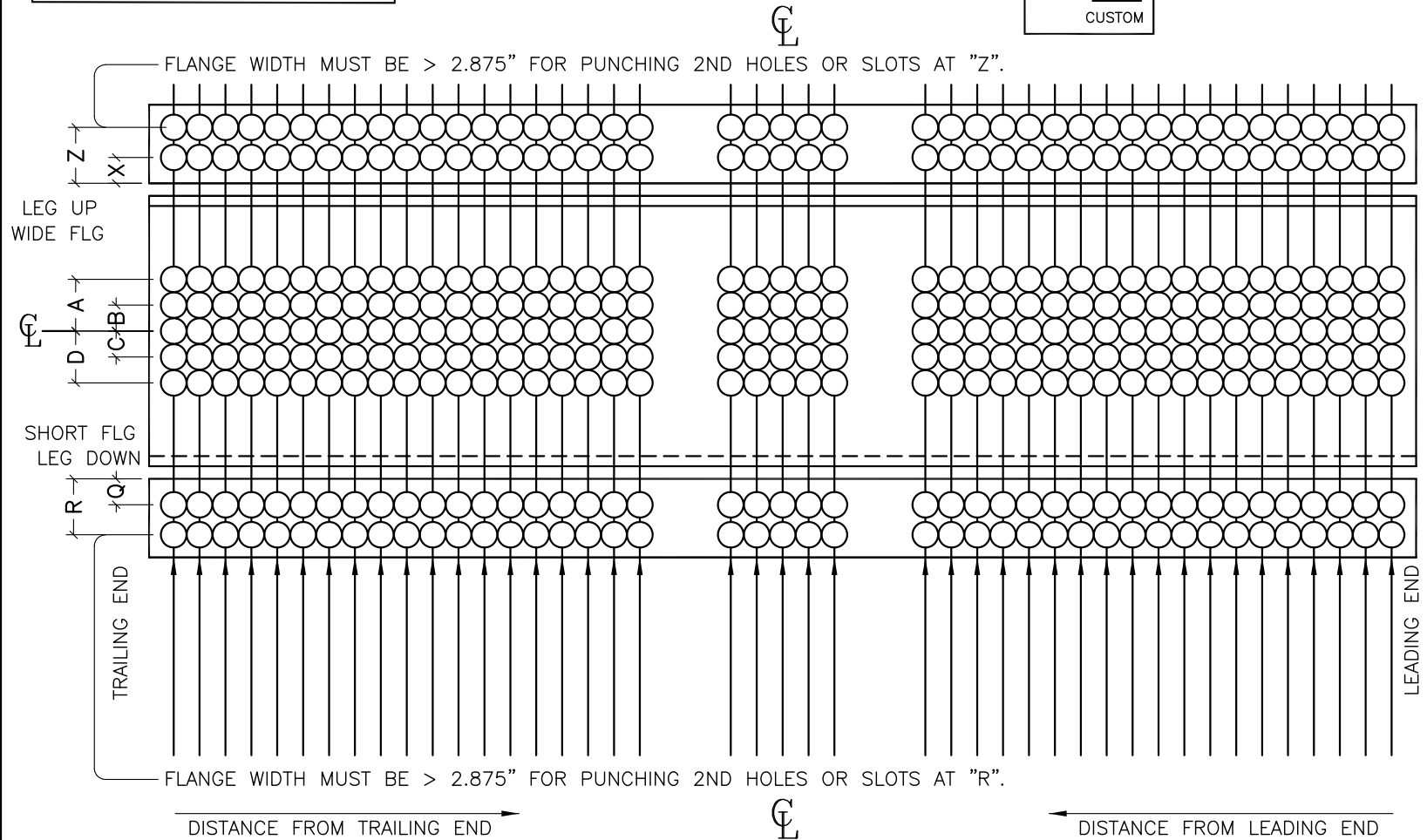
FLANGE WIDTHS
☐ 2.125" & 2.375"
☐ 2.625" & 2.875"
☐ 3.125" & 3.375"
☐ 3.625" & 3.875"
☐ _____ CUSTOM

THICKNESS
☐ 16 GA
☐ 14 GA
☐ 12 GA

COATING
☐ RED OXIDE
☐ GALVANIZED
☐ _____ CUSTOM

Bend Angle E = _____

Bend Angle F = _____



CHECK LIST

1. NO INCOMPLETE BOXES.
2. ALL DIMENSIONS MUST BE IN INCHES AND DECIMAL (ENTER 22'-10 3/4" AS 274.75").
3. CUT LENGTHS AND HOLE DIMENSIONS MUST BE TO THE NEAREST 1/8".